

21

DART AEROSPACE LTD	Work Order:	19099
Description: Bearpaw Kit (205/430)	Part Number:	K10015
Drawing: K10015 rev. A	Qty:	34

Step	Location	Procedure	By	Date	qty																																				
1	EXPEDITING	Issue Work Order	HA	03.05.01	34																																				
2	EXPEDITING	Photocopy blue file: K10015 D205-564 D430-688 labels per PPP K10015 CHG0012 (Bag Blue files separately)	03.05.12																																						
3	STORES	Pick: <table border="1"> <thead> <tr> <th>Qty</th><th>Part Number</th><th>Description</th><th>Batch</th></tr> </thead> <tbody> <tr> <td>8</td><td>D2182B055</td><td>Rubber cushion</td><td>B18914</td></tr> <tr> <td>16</td><td>D2274</td><td>Radius block</td><td>B18743</td></tr> <tr> <td>2</td><td>D2521</td><td>Bearpaw</td><td>B19103</td></tr> <tr> <td>8</td><td>D2947</td><td>Clamp</td><td>B19100</td></tr> <tr> <td>16</td><td>D2529</td><td>Washer</td><td>B18930</td></tr> <tr> <td>16</td><td>AN4-15A</td><td>Bolt</td><td>M12903 - M12207</td></tr> <tr> <td>16</td><td>AN960JD416</td><td>Washer</td><td>M12749</td></tr> <tr> <td>16</td><td>MS21042-4(L4)</td><td>Nut</td><td>M12620</td></tr> </tbody> </table> 1 paper work package from step 2	Qty	Part Number	Description	Batch	8	D2182B055	Rubber cushion	B18914	16	D2274	Radius block	B18743	2	D2521	Bearpaw	B19103	8	D2947	Clamp	B19100	16	D2529	Washer	B18930	16	AN4-15A	Bolt	M12903 - M12207	16	AN960JD416	Washer	M12749	16	MS21042-4(L4)	Nut	M12620		03-05-26	34
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4	QC	Inspect Level 4	HA	03.05.26	8																																				
5	STORES	Package and Identify as per PPP K10015 REV.C	HA	03-06-09	34																																				
6	EXPEDITING	Close Work Order Cost / part: 335.93 546-03/06/10 (34) 362.49	HA	03.06.09																																					

Rev	Date	Change	Revised By	Approved
A	01.10.16	K10015 created for Bear paw kit (MPP 2164)	SM	ER

BB 03-06-10 RB

RELEASED

ER 01.10.16

Dart Aerospace Ltd

Work Order:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Manuf / Design Mgr	Approval QC Inspector

NCR		WORK ORDER NON-CONFORMANCE						
DATE	STEP	Description of NC section A	Corrective Action Section B		Sign & Date	Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial					

PAR#: _____ Fault Category: _____ DQA: _____ Date: _____

NOTE: Date & initial all entries
H:\Admin-QA\ISO\forms\w\oncB.doc

QA: N/C Closed: _____ Date: _____

DESIGN <i>[Signature]</i>	DRAWN BY <i>RF</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. K10015	REV. A SHEET 1 OF 1
DATE 01.10.11		TITLE BEARPAW KIT	SCALE NTS
A	01.10.11	NEW ISSUE	

THIS KIT CONTAINS PARTS AND PAPERWORK APPLICABLE TO THE FOLLOWING BEARPAW INSTALLATIONS:

AIRCRAFT	INSTALLATION
BELL 204/205/212/214/412	D205-564-011
BELL 222U/230/430	D430-688-011

THE FOLLOWING PARTS SHOULD BE USED PER THE RELEVANT DRAWINGS AND THE FOLLOWING TABLE (REF):

PART NUMBER	K10015	D205-564-011	D430-688-011
D2182B055	8	8	8
D2274	16	16	16
D2521	2	2	2
D2947	8	8	8
D2529	16	16	16
AN4-15A	16	16	16
AN960JD416	16	16	8
MS21042L4(or -4)	16	16	16

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RETURN TO
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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 19099

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Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

May 01, 2003
09:56 am

Work Order No : 0019099
Project Name : *K10015
Project For : week 321
Work Order Type : Main
Main WO Number :
House Part Number : *K10015
Description : Bearpaw Kit
Manufactured : Yes
Amount Req'd : 34
Amount Done : 0
Start Date :
Est Finish Date : 05-23-03
Act Finish Date :
Drawings Req'd : No
Ok for Approval :
Approval Rec'd :

Department Code:
Burden Flags : NNNNNNNN
WO Status : Open
Invoice State : Not Invoiced
Invoice Date :
Invoice Number :
Invoice Amount : 0.00
Order Entry No :
OE Value : 0.00
Est Margin : 0.000%
Actual Margin : 0.000%
\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Margin :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00